



A Seed-Mediated Approach for the Preparation of Modified Heterogeneous Catalysts

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A seed-mediated approach for the preparation of modified heterogeneous catalysts

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Abstract: Colloidal chemistry is very efficient in providing nanocrystals of well controlled structural characteristics. While nanoparticles are essential components of heterogeneous catalysts, colloidal methods rarely employed for their preparation. We have employed a seed mediated growth approach for modifying the structural characteristics of a conventional cobalt-based Fischer-Tropsch catalyst. The Co particles of this catalyst can play the role of seeds for the overgrowth of shape and structure controlled cobalt nanostructures using a simple wet chemical method involving a molecular cobalt precursor and stabilizing agents. Thus, cobalt nanorods exhibiting the hexagonal compact structure were selectively grown on the immobilized Co particles of a reference Co/Al₂O₃-SiO₂ catalyst. The as obtained catalyst shows a better stability than a reference catalyst for the Fischer-Tropsch reaction. The removal of most of the ligands from the nanorod catalyst allows improving the catalyst activity while maintaining its stability. This is a proof of concept concerning the implementation of wet chemistry nanoparticle synthesis for the modification of heterogeneous catalysts.

Introduction

Heterogeneous catalysts employed in industrial reactions are multicomponent systems in which the catalytically active phase is in the majority of the cases inhomogeneous in terms of crystallite size, shape and sometimes crystal structure. Catalytic activity, selectivity and stability being affected by catalyst microstructure, the possibility to tune the size, the shape and the crystal structure of the catalytically active phase offers the opportunity to optimize its performances.^[1] Wet chemical routes have recently progressed enough to allow a fine control of nano-object

characteristics, including their chemical composition, which can be now finely tuned.^[2] In this context, fine tuning of catalyst nanoparticles through wet chemical route syntheses could improve heterogeneous catalytic system performances through the introduction of specific characteristics to the catalyst, enabling the establishment of structure-performance relations in model catalysts and their subsequent translation into realistic systems.^[3]

The Fischer Tropsch Synthesis (FTS) is a catalytic process that converts synthesis gas (syngas, CO/H₂), which can be obtained from various sources such as coal, natural gas, naphtha or biomass, into hydrocarbons and water.^[4] This process attracts a lot of research attention as the products obtained consist in clean and high quality jet fuel and diesel. Currently, there are two FTS operating modes: high- and low-temperature FTS processes.^[5] Both Fe and Co catalysts can be used in the low-temperature FTS (200-240°C) process to produce linear long-chain hydrocarbon waxes and paraffins in fixed bed or slurry reactors.^[6] Cobalt catalysts are more active, present a longer lifetime, and have a simpler product slate of mainly paraffins and some α-olefins. The FTS is a reaction for which structure sensitivity has been demonstrated. Numerous studies have been devoted to rationalizing the influence of the microstructure of cobalt-based catalysts on their catalytic performances (activity/selectivity).^[4c] Apart from the particle size that has been shown to play an important role,^[5c, 7] the crystal structure might also influence the catalytic performances. This is especially relevant for catalyst systems based on cobalt, since cobalt crystallizes mainly in two structures: face centered cubic (*fcc*) and hexagonal close packed (*hcp*). Several works suggest that the Co-*hcp* structured catalysts present a higher activity.^[8] Furthermore, activity is shape dependent since theoretical studies indicate that it is influenced by the crystal facet type exposed.^[9]

Some of us have reported the controlled synthesis in solution of purely metallic cobalt nanorods (NRs) crystallized in the *hcp* structure and exposing (11-20) facets.^[10] They can be prepared by reduction under H₂ of [Co(N(SiMe₃)₂)₂(thf)] in the presence of lauric acid (LA) and hexadecylamine (HDA). Since Co(0) is the active catalyst phase, these NRs can be employed as FTS catalysts without any post-synthesis reduction step. In addition, thanks to their well-controlled shape, the exposure of a large majority of (11-20) facets could give information on the catalytic performances of these specific facets.

In addition to catalytic activity and product selectivity, catalyst deactivation is a crucial issue for industrial FTS catalyst development. The activity of Co-based FTS catalysts is deteriorated during their operation; the main suspected reasons,

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with varying contributions according to operating conditions, are: i) oxidation of the surface Co atoms, ii) Co-support interactions and formation of mixed compounds that are reducible only at high temperatures, iii) sintering, iv) refractory coke formation, v) loss of cobalt because of attrition, and (vi) hetero atom poisoning (e.g. sulfur).^[8d,11] Therefore, improving catalyst stability is a major concern among technology providers and plant operators. Different strategies, most of them related to catalyst operation, have been followed to improve Co-based catalyst stability.^[4b, 12] However, considering the very long reaction time necessary to accurately evaluate catalyst stability under FTS conditions (typically 400–500 hrs), relatively few studies have been published so far on this critical aspect.^[8d, 11c,d]

We report herein the modification of a conventional non-promoted Co/Al₂O₃-SiO₂ FTS catalyst by growing anisotropic *hcp*-cobalt nanostructures on the Co particles of the pristine catalyst,^[13] and the remarkable stability of the resulting modified catalyst under FTS conditions in a slurry reactor. Wet chemistry methods have been employed for Co overgrowth from a solution containing a molecular Co(II) precursor. To the best of our knowledge this innovative approach has never been employed on heterogeneous catalysts.

Results and Discussion

The possibility to synthesize purely metallic Co NRs of homogeneous dimensions^[10, 14] incited us to use them as catalysts after immobilization on a conventional oxide support Al₂O₃-SiO₂. However, the impregnation with pre-synthesized cobalt NRs did not produce a homogeneous distribution of the Co NRs inside the support. Figure S1 in the Supporting Information (SI) presents transmission electron microscopy (TEM) and scanning transmission electron microscopy-energy-dispersive X-ray spectroscopy (STEM-EDX) results that show the accumulation of the Co NRs on the support surface. This is not surprising considering the NR shape and dimensions (length: 53 ± 5 nm, diameter: 4.9 ± 0.9 nm), and the textural properties of the support (mean pore diameter = 9.2 nm). Alternatively, the NR synthesis was performed in the presence of the support. In contrast to the cobalt NRs, the cobalt precursor solution should easily diffuse in the support porosity, allowing the formation of NRs in the pores during the reduction step. However, heating a toluene solution containing [Co{N(SiMe₃)₂}₂(thf)], LA and HDA (Co/HDA/LA = 1/1.7/1.2) at 110°C under H₂ resulted in an extended nucleation of Co NRs and nanoparticles, mainly in the solution. (Figure S2 in SI). In addition, all attempts to separate the NRs formed in solution by washing the product resulted in the liberation of the Co nano-objects from the support, pointing towards an insufficient interaction of the Co with the Al₂O₃-SiO₂ support. Thus, both impregnation and *in situ* formation of Co NRs on the Al₂O₃-SiO₂ support were unsuccessful.

The so called seeded growth (or seed-mediated growth) is a powerful strategy for the synthesis of a variety of nanocrystals.^[15] Inspired by this approach, we took advantage of Co particles already immobilized on a support, *i.e.* Co particles of a conventional FTS catalyst prepared by a standard impregnation

method, and used them as seeds on which *hcp*-cobalt NRs could overgrow from a solution containing molecular cobalt. Indeed, some of us have recently shown that purely *hcp* Co NRs and nanowires (NWs) can be grown from a solution containing [Co{N(SiMe₃)₂}₂(thf)], LA and HDA, on crystallographically oriented metallic substrates, which play the role of seeds for the epitaxial Co growth.^[16] These studies have demonstrated that the solution composition dictates the crystallographic structure and the shape of the Co nanostructures, and this independently of the substrate nature and crystallographic orientation. Indeed, *hcp* Co NRs/NWs have been obtained in all cases, their growth starting either from (111) *fcc* or (0001) *hcp* surfaces of various metallic films, and even on the surface of bulk metals. Thus, by controlling the solution composition, the Co overgrowth could take place anisotropically on the surface of (111) *fcc* or (0001) *hcp* 6-fold symmetry facets of the Co particles of the catalyst, which would play the role of seeds.^[16b] To validate this approach, we first used a conventional 15% Co/Al₂O₃-SiO₂ catalyst (S_{BET} = 128 m²/g, pore volume = 0.32 mL/g, mean pore diameter = 10 nm) prepared as described in the experimental section, for which the particles presented a broad size distribution (Figure S3 in SI). In this catalyst, cobalt is crystallized mainly in the *fcc* structure, and the Co(0) amount after reduction is around 88% as estimated by temperature programmed reduction (TPR) analysis. This catalyst was introduced in a toluene solution containing [Co{N(SiMe₃)₂}₂(thf)], HDA and LA with different Co/HDA/LA ratios. The [Co{N(SiMe₃)₂}₂(thf)] amount was first fixed so that a total Co loading of 25% was obtained after complete reduction of the Co precursor in solution. Figure 1 presents the modified catalysts obtained by heating four mixtures of [Co{N(SiMe₃)₂}₂(thf)], HDA, LA and 15% Co/Al₂O₃-SiO₂ in toluene at 110°C under 3 bars of H₂ for 24 hours. In these mixtures the Co/HDA/LA ratio has been varied, keeping the Co concentration constant. Although Co NRs can normally grow from a solution containing Co, HDA and LA in a molar ratio of 1/1.7/1.2 (Co/HDA/LA)^[10b] in the absence of any support, it can be seen from Figures 1a-d that in the presence of the 15% Co/Al₂O₃-SiO₂ catalyst it was necessary to increase the amount of ligands, and particularly that of LA, in order to obtain quantitatively anisotropic nano-objects (NRs/NWs). This is attributed to the adsorption of part of the ligands on the 15% Co/Al₂O₃-SiO₂ catalyst, which modifies the Co/HDA/LA ratio in the solution and affects the shape of the growing nano-objects. Indeed, in a previous work and in the absence of any support we have shown that the Co/HDA/LA ratio is very important for the reaction outcome as far as shape and crystal structure are concerned.^[17], a high LA/Co ratio favoring the formation of anisotropically shaped *hcp* nanostructures. Thus, cobalt NRs/NWs on the pristine Co/Al₂O₃-SiO₂ catalyst were selectively obtained for Co/HDA/LA molar ratio of 1/2/2.5 and 1/2/3. For the rest of this study, the ratio was fixed to 1/2/3, since it gives rise to an exclusive growth on the 15% Co/Al₂O₃-SiO₂ catalyst, without any homogeneous nucleation of cobalt in solution. This was confirmed by TEM examination of the colorless supernatant obtained after reaction. Since the preexisting nanoparticles and the overgrowing from the solution metal are the same, we have no possibility to directly evidence that Co NRs/NWs overgrow only on the surface of the Co particles

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present on the parent Co catalyst and not on the $\text{Al}_2\text{O}_3\text{-SiO}_2$ support. Therefore, we performed a blank experiment in which a solution of Co/HDA/LA of a 1/2/2 ratio was heated under H_2 in the presence of bare $\text{Al}_2\text{O}_3\text{-SiO}_2$, Co multipods grow only in solution while the color of the support remains white. We can therefore conclude that the NRs/NWs grow only on the surface of the Co particles of the pristine catalyst.

As described in the Experimental section, the Co seeds of the pristine catalyst were reduced prior to the Co NRs/NWs growth. We have seen that although it is possible to grow Co NRs on CoO , this is not possible on Co_3O_4 (Figure S4, SI). The difference in lattice parameters between *hcp*-Co ($a = 4.057 \text{ \AA}$), CoO ($a = 4.260 \text{ \AA}$) and Co_3O_4 (8.084 \AA) is presumably at the origin of this result.

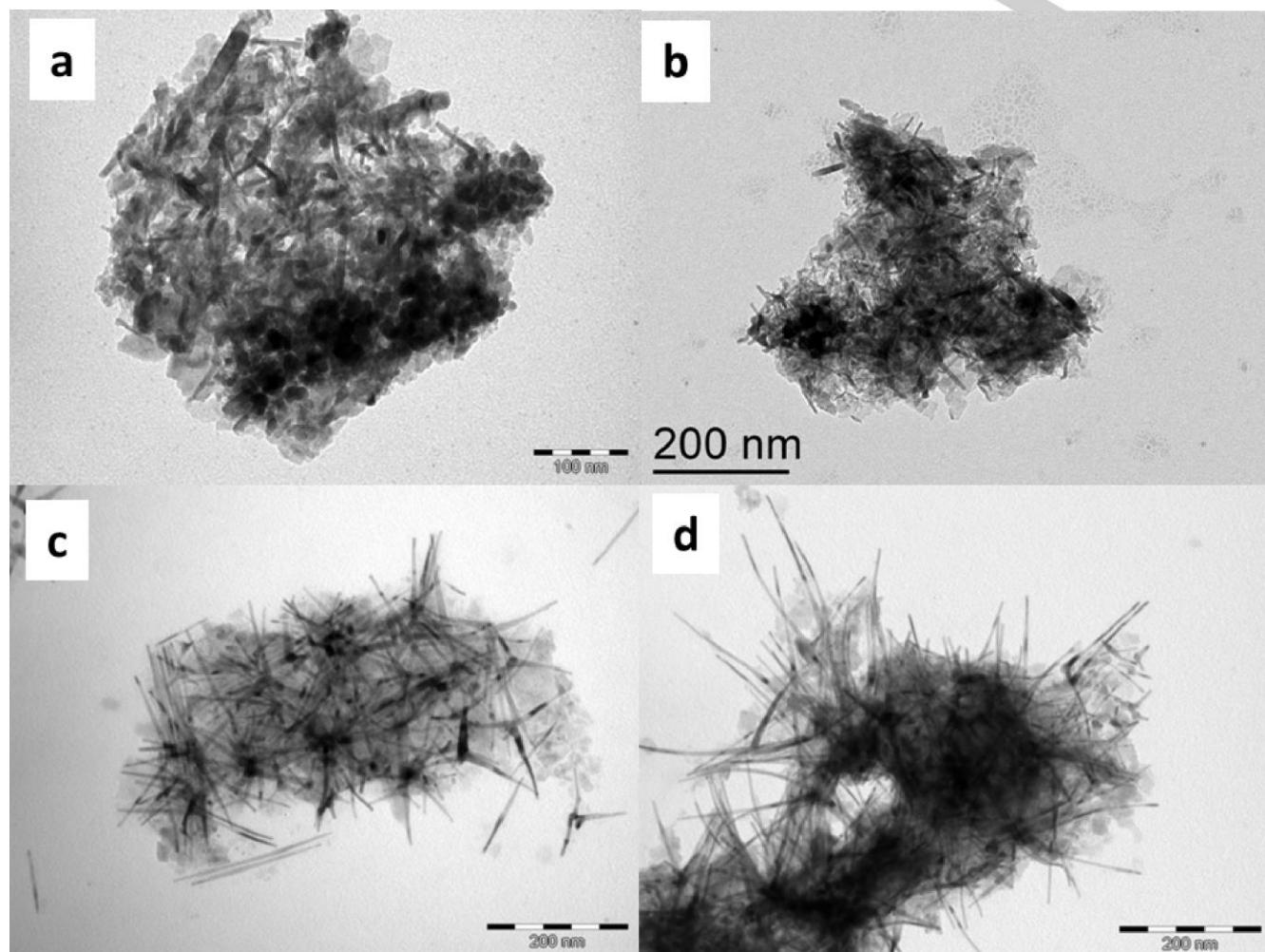


Figure 1. Co nano-objects obtained by decomposition of $[\text{Co}\{\text{N}(\text{SiMe}_3)_2\}_2(\text{thf})]$ on a 15% Co/ $\text{Al}_2\text{O}_3\text{-SiO}_2$ catalyst at different Co/HDA/LA ratios: a) Co/HDA/LA = 1/1.7/1.2; b) Co/HDA/LA = 1/2/2; c) Co/HDA/LA = 1/2/2.5; and d) Co/HDA/LA = 1/2/3. Scale bars: a) 100 nm, b-d) 200 nm.

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Once the optimal 1/2/3 ratio fixed, and in order to compare to a well-studied reference catalyst, the initial cobalt loading was reduced so that the total loading after overgrowth corresponds to a realistic value for FTS. Thus, a conventional 8% Co/Al₂O₃-SiO₂ catalyst was employed ($S_{BET} = 157 \text{ m}^2/\text{g}$; $V_p = 0.43 \text{ mL/g}$, average pore diameter = 9.8 nm, Co(0) crystallite size 12.7 nm), on which 7% w/w additional cobalt was deposited from the [Co{N(SiMe₃)₂}₂(thf)] decomposition in the presence of HDA and LA. Figure 2a and 2b show respectively a TEM and a STEM-high angle annular dark field (STEM-HAADF) micrograph of the as obtained material. The NRs/NWs length measured by TEM is 52.6 ± 13.6 nm, the diameter being variable within the whole length. TEM observations of a sample obtained by ultramicrotomy indicate that the Co NRs grow both on the surface and in the porosity of the catalyst (Figure S5 in SI). However, it has to be noted that the shape of the Co nano-objects grown in the interior of the grains is not always anisotropic. SEM observations of the catalyst powder (Figure 2c-d) show that its granulometry is not

affected by the growth of the Co NRs, and that the NRs/NWs are present on the catalyst grains. SEM-EDX analyses evidence that the cobalt is uniformly distributed on the surface of the catalyst particles (Figure S6 in SI). While quantitative analysis is not possible due to the interference of the support, the XRD diffractogram (Figure 3) of the 7%Co/8%Co/SiO₂-Al₂O₃ catalyst shows the increase of the Co *hcp* phase, compared to the parent catalyst. Indeed, two *hcp*-specific peaks (48.7 and 55.5°, characteristic of (100) and (101) diffraction plans of *hcp*-Co respectively) are more intense in the modified catalyst. These conclusions are corroborated by TEM Selected Area Diffraction (SAED) observations, which show that the whole multipode is composed of a mixture of *fcc*- and *hcp*-Co, while the podes are composed of *hcp* Co (Figure S7 in SI).

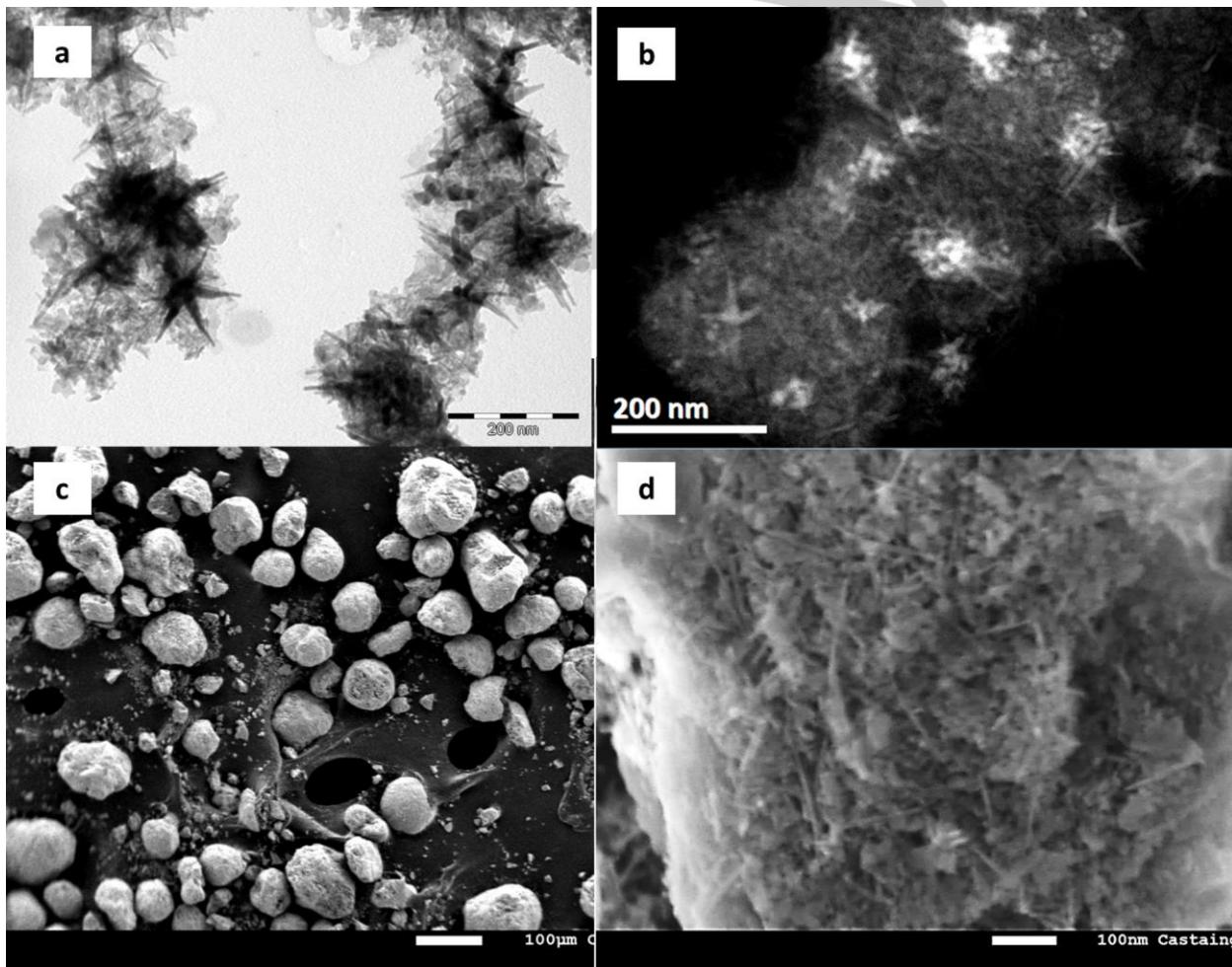


Figure 2. Co nano-objects obtained by decomposition of [Co{N(SiMe₃)₂}₂(thf)] on a 8% Co/Al₂O₃-SiO₂ catalyst: a) TEM; b) STEM-HAADF image of a typical aggregate illustrating the shape and the localization of the anisotropic Co nano-objects on the support.; c) SEM overview of the modified catalyst and d) SEM micrograph of higher magnification (scale bars: a), b) = 200 nm, c) =100 μm; d) = 100 nm).

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Other signals centered around 52° and 61° are detected, corresponding to the presence of *fcc*-Co particles, presumably due to the seed Co particles of the 8%Co/SiO₂-Al₂O₃. ICP analysis indicates 13% Co w/w in the final catalyst, and TGA analyses reveal that 8.4% w/w of organic ligands are present. The performances of the 7%Co/8%Co/SiO₂-Al₂O₃ catalyst were monitored in the low-temperature FTS slurry process for 475 hours. For comparison, a 15%Co/SiO₂-Al₂O₃ conventional catalyst was used as a reference. In Figure 4 we present the catalytic activities of these catalysts. An excellent stability can be noticed for the 7%Co/8%Co/SiO₂-Al₂O₃ catalyst, which is not deactivated after 475h TOS. While the reference catalyst is initially more active than the 7%Co/8%Co/SiO₂-Al₂O₃ modified catalyst, a deactivation process leads to an equalization tendency for the activities as compared to the 7%Co/8%Co/SiO₂-Al₂O₃ catalyst. The TEM micrographs and XRD diagram of the 7%Co/8%Co/SiO₂-Al₂O₃ catalyst after reaction are presented in Figure S8 in SI. While the anisotropic shape seems not to be retained, TEM observation of samples obtained by ultra-microtomy have shown that Co is present as nanoparticles of about 20 nm, accumulated in aggregates of 100-200 nm. Furthermore, XRD diffractograms of the catalyst before and after the catalytic run evidence that the small amount of CoO, which was present on the fresh catalyst, is reduced during the catalytic run with a simultaneous increase of the *hcp* Co component.

The catalyst synthesis through this colloidal method, which allows the Co overgrowth on the Co of the 8% Co/Al₂O₃-SiO₂ precursor catalyst and makes use of organic stabilizers (LA and HDA), does not allow their complete elimination by simple washing.

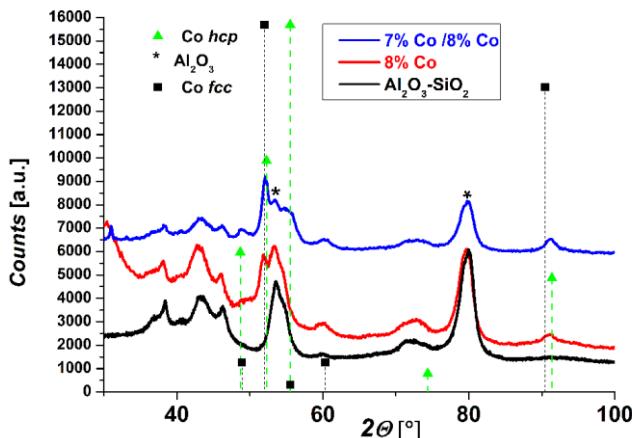


Figure 3. XRD diagrams of the SiO₂-Al₂O₃ support (black), the 8%Co/SiO₂-Al₂O₃ parent catalyst (red), and the 7%Co/8%Co/SiO₂-Al₂O₃ catalyst (blue). The characteristic peaks of *hcp*-Co (green lines), *fcc*-Co (black lines) and Al₂O₃ (asterisks) are also marked.

The presence of ligands on the surface of the catalytically active phase could be responsible for the reduction of the catalytic activity by blocking part of the catalyst active sites.^[18] Several efforts in order to remove the excess of ligands have been performed. The best results were obtained by a heat treatment at 270°C for 20 minutes under a flow of Ar/H₂ and under dynamic

vacuum. This treatment decreases the amount of residual ligand to 3% instead of 8.4% for the as-made catalyst as determined by TGA, while conserving the *hcp* structure and the anisotropic shape (Figure S9 in SI for TEM and XRD). The thermally treated catalyst was also tested under similar conditions (Figure 4). The performances of all catalysts in terms of activity, selectivity and stability at 200 hours TOS are presented in Table 1.

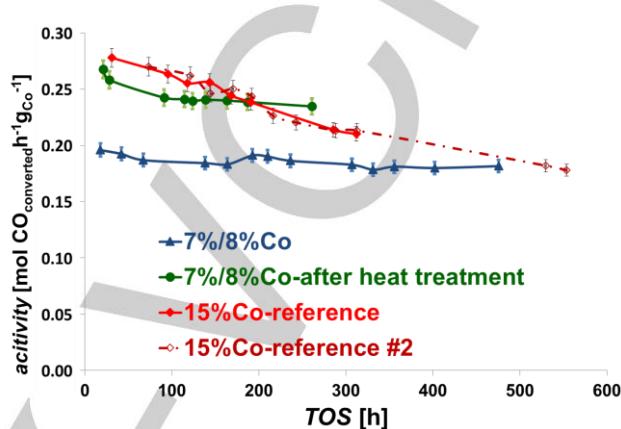


Figure 4. Catalytic activities versus TOS of the: 7%/8%Co catalyst (in blue), and the 7%/8%Co-catalyst after heat treatment (in green) and the 15%Co- SiO₂-Al₂O₃ reference catalyst (in red) The catalytic evaluation marked #2 corresponds to a longer evaluation of the same reference catalyst 15%Co- SiO₂-Al₂O₃ over a longer period, in order to demonstrate the reproducibility of the results.

Interestingly, the thermally treated 7%Co/8%Co/SiO₂-Al₂O₃ catalyst shows the best activity, that exceeds the one of reference catalyst after 200h TOS, combined to an excellent stability, which is one of the main concerns in industrial processes. While the available data do not allow drawing safe conclusions concerning structure-performance relationships, we propose that the high stability of the modified catalysts is probably connected to the absence of sintering as evidenced by the TEM examination of the spent catalyst. No large Co particles, which could have been formed by migration of small particles to the surface of the catalyst grains,^[19] were observed (Fig.S8 in SI), whereas a Co extraction and sintering effect is clearly observed for the reference catalyst (Figure S10, SI). The CoO content of the spent catalyst seems to be reduced compared to the fresh one (Fig.S8), which points towards an increased stability towards oxidation. We do not detect carbide formation, which is also a classical deactivation pathway of cobalt catalysts in FTS. The presence of large quantities of *hcp*-Co less prone to form Co₂C than *fcc*-Co^[20] could be an explanation. The selectivity to undesired light products and in particular to methane can be ranked as follows: thermally treated 7%Co/8%Co/SiO₂-Al₂O₃ > 7%Co/8%Co/SiO₂-Al₂O₃ > reference catalyst 15%Co/SiO₂-Al₂O₃. The selectivity to longer chains is decreased for the thermally treated sample. This tendency is not yet understood and further studies would be needed to rationalize it, however, it is possible that the presence of remaining ligands on the surface of the cobalt particles for the non-treated sample neutralizes unselective sites. It is worth mentioning that higher methane selectivity have already been observed, but not rationalized, for *hcp*-Co catalysts.^[8e, 21]

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Finally, it has to be noted that the anisotropically grown cobalt domains have not a constant diameter throughout their total length, but their diameter diminishes upon growing. This means that they do not adopt a perfect NR shape, therefore the exposed facets are not the (11-20) facets adopted by the regular NRs.^[10] Furthermore, the anisotropic domains grow from Co seed-particle facets (the ones of the Co particles of the conventional catalyst) that are not homogeneous in size so different pods of the multipods are most likely enclosed by different facets. Therefore, any correlation of the catalytic performances of the modified catalysts to specific facets is not possible.

Conclusions

The present work is an example of the possibilities offered by colloidal chemistry methods for the synthesis of nano-objects in the domain of heterogeneous catalysis. We have shown that cobalt nano-objects of *hcp* crystal structure and anisotropic shape can be grown on the surface of Co particles of a conventional catalyst, from a solution containing a molecular Co precursor and organic stabilizers. While the initial activity of the modified catalyst

is inferior to the one of the conventional catalysts stability is far superior. As the catalytic run progresses, the activity of the modified catalyst at least attains the one of the conventional catalyst. The urchin shape of the *hcp*-Co phase is not retained under the conditions employed for the FTS, however, its metallic state, and more precisely the *hcp* structure, remains intact. Furthermore, while the NR shape is not maintained in the spent catalyst, no sintering has been observed. The fact that the catalytically active phase remains well dispersed throughout the reaction, as well as the conservation of its metallic character are probably the reasons for the increased catalyst stability. Elimination of a great part of the native organic ligands increases catalyst activity, without compromising its stability. These results demonstrate that colloidal methods for the synthesis of metal nano-objects can be exploited, allowing adding and/or modifying specific structural characteristics of classical heterogeneous catalysts. Since the catalytic phase microstructure might determine catalyst reactivity, such modifications may allow improvement of several other catalytic systems.

Table 1. Catalyst performances at 200 hours TOS.

| Catalyst | Activity (mol CO converted/h/g _{Co}) | Selectivity (%) ^[a] | | | | Stability ^[b] |
|------------------------------|---|--------------------------------|-----------------|------------------|-----------------|--------------------------|
| | | CO ₂ | CH ₄ | C ₂₋₄ | C ₅₊ | |
| 15%Co-Ref | 0.24 | 0.6 | 9 | 8 | 82 | 1.00 |
| 7%/8%Co | 0.19 | 0.6 | 11 | 10 | 79 | 7.68 |
| 7%/8%Co-after heat treatment | 0.24 | 0.9 | 14 | 13 | 68 | 6.15 |

^[a] Expressed in weight percentage over the total product mass % w/w. ^[b] Expressed as the ratio of activity vs. time slope at 200h between reference and said catalyst.

Experimental Section

General methods

Co(NO₃)₂, 6 H₂O was purchased from Alfa Aesar (purity 98%), silica-alumina from Sasol GmbH. Hexadecylamine (HDA) was purchased from Aldrich (purity 98%), lauric acid (LA) from Acros (purity 99%), and the Co precursor [Co{N(SiMe₃)₂}₂(thf)]^[22] from NanoMeps. These products were introduced in a glove-box and used without any further purification. Toluene was purchased from Fischer Chemical (purity 99%), distilled and degassed by argon bubbling. It was then introduced in a glove box and kept under molecular sieves.

Catalyst preparation

Co/Al₂O₃-SiO₂ catalyst

The conventional cobalt catalyst was prepared by incipient wetness impregnation of a Co(NO₃)₂, 6H₂O aqueous solution on a powder silica-alumina Al₂O₃-SiO₂ (Al₂O₃: 95%, SiO₂: 5% - S_{BET} = 171 m².g⁻¹ – pore volume = 0.52 cm³.g⁻¹ – mean pore diameter = 9.2 nm, average particle

size = 50μm). After the impregnation step, the solid was dried under air flow at 85°C during 5h and then calcined at 400°C during 4h. For loadings of 7% cobalt, only one step was necessary, whereas in the case of a catalyst containing 15% cobalt, the impregnation drying and calcination steps where carried out twice. The final oxide obtained was then reduced under pure hydrogen at 400°C during 16h and transferred in a solution of heptane without exposition to air. The catalyst obtained after activation will be called hereafter XCo/Al₂O₃-SiO₂, X being the amount of cobalt in the solid.

7%Co/8%Co/SiO₂-Al₂O₃ catalyst

For the growth of *hcp* Co on Co/Al₂O₃-SiO₂ catalysts all experiments were performed under inert conditions, in the interior of a glove box or by using standard Schlenk techniques due to the air sensitivity of the metal precursors, as well as of the Co-particles. Typically, in a Fischer Porter bottle, a solution of [Co{N(SiMe₃)₂}₂(thf)] (646.2 mg, 1.4 mmol) in 2mL of toluene was added at room temperature to a solution of a mixture of LA (870.0 mg, 4.2 mmol) and HDA (700.2 mg, 2.8 mmol) in toluene (100 mL). Then 1.2 g of the 8%Co/SiO₂-Al₂O₃ catalyst were added to the violet solution and let under stirring at room temperature for 10 minutes. The resulting mixture was heated at 110°C during 24 hours under 3 bars of hydrogen. At the end of the reaction, the mixture was transferred into the glove box. The black precipitate was separated from the supernatant colorless transparent solution, and washed three times with 200 mL of

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toluene, and finally with 50 mL of pentane and dried (1,870 gr). For catalytic performance evaluation, the as-prepared catalyst was stored in n-C₂₂ wax in order to protect it from reoxidation before testing.

The thermal treatment performed in order to reduce the organic content in the catalyst was realized under controlled atmosphere in a tubular oven. The sample was heated under a flow of Ar/H₂ (93%/7%) continuously pumped under vacuum to 250°C at a 20°C/min rate, then to 270°C at a 2°C/min, followed by a step of 20 minutes at 270°C, then the sample was left to cool down under gas flow, and transferred back into the glove box.

Catalyst characterization

Transmission Electron Microscopy (TEM) observations were carried out on a JEOL JEM 1400 and a JEOL JEM 2100F. The 70 nm ultra-microtomy slices were obtained by embedding the sample in an epoxy resin prior to the cutting 70 nm slices with a UCT ultramicrotome (Leica Microsystems). The slices were deposited on TEM grids to allow the observations. FEG-SEM (Field Emission Gun-Scanning Electron Microscopy) observations were carried out on a JEOL 7800F. XRD analyses were performed on a Panalytical Empyrean (Co K α = 1.789010 Å) diffractometer (Highscore software) and on a PANalytical X'Pert Pro (Cu K α_1 = 1.5406 Å) diffractometer (EVA software). ICDD database was used for the data interpretation. The ICP measurements were carried out at the analytical service of the LCC (Laboratoire de Chimie de Coordination) after digestion in nitric acid. The TGA analyses were performed on a TGA/DSC 1 Star System from Metler Toledo. The sample was heated at a 10°C/minute rate between 25°C and 500°C followed by a two hours step at 500°C.

Catalytic runs and product analysis

The Fischer-Tropsch reaction was carried out in a CSTR at 220°C, 20 bars, H₂/CO = 2. A mass of 2 to 3g of catalyst was loaded in the reactor pre-filled with n-C₂₂ solvent in order to prevent re-oxidation of the catalyst. The conversion was maintained at 45% for all the catalysts by adjusting the inlet syngas flow in order to compare the selectivity at iso-conversion for all the solids.

The gas phase was analyzed by on-line gas chromatography. Analysis of permanent gases was performed using a Molecular Sieve column (5A) and a thermal conductivity detector. Hydrocarbons were separated in a PONA column and analyzed by a flame ionization detector. An external calibration of the chromatograph performed once a day. This gave access to CO conversion, activity (CO conversion × CO molar flow/Co mass), and selectivity in: CH₄, CO₂, light compounds (C₂-C₄), heavy compounds with more than 5 C atoms (C₅₊). A standard deviation for GC analysis of 3 % relative is considered. The total mass balance was calculated at each product collecting time by weighing liquid products (water and waxes) and measuring gaseous components, and kept between 97 % and 103%

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Keywords: colloids•nanocatalysis • supported catalysis • Fischer-Tropsch reaction • nanowires

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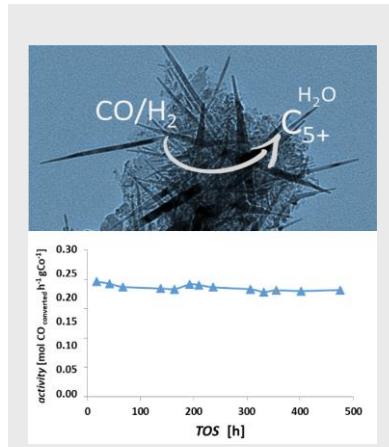
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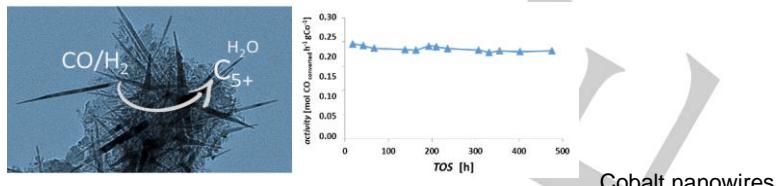
Cobalt nanowires have been grown on the cobalt particles of a conventional Fischer-Tropsch catalyst by a seeded-growth strategy, employed in the wet chemistry synthesis of nanoparticles. This modification stabilizes the catalyst



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A seed-mediated approach for the preparation of modified heterogeneous catalysts

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